

Fire Flow Analysis

For

Brookside at Fieldstone Chatham County, North Carolina

(PIN: 9766-20-6324)

Prepared by:

Ballentine Associates, P.A.

Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481

BA Project # 113022.00





Issue Dates Description

13 Apr 2016 Chatham County Public Utilities & Water Division

Project Overview:

Brookside at Fieldstone is a residential subdivision project including the extension of the existing Fieldstone Lane and water main to serve 13 new single family lots. The site is located to the east of the existing Fieldstone neighborhood, which is off of Mann's Chapel Road.

The water main project will include an approximately 1,700 linear feet extension of the existing 8-inch ductile iron water main extension, as shown on the attached Utility Plan prepared by Ballentine Associates. There will be four new 6-inch fire hydrant services and thirteen domestic water meters; one for each new lot. The 8-inch water main will terminate at the southern end of the new culdesac with a 2" blow-off assembly as per Chatham County standards and specifications.

Hydrant Flow Test:

A hydrant flow test was performed by Chatham County Public Utilities & Water Division personnel, utilizing two existing hydrants: the gauge hydrant near the entrance to the Fieldstone neighborhood, and the flow hydrant near the Fieldstone Lane culdesac. Refer to the attached hydrant flow test report and map for additional information.

Water Demands & Fire Flow Requirements:

The cumulative peak domestic demand for the fully developed 13 lots has been calculated to be 200 gpm, irrigation peak demand has been estimated to be 120 gpm, and the minimum fire flow required for a fire hydrant is 500 gpm per Chatham County & NCDEQ requirements. The total required flow for the new water system has been calculated to be 820 gpm. Refer to the attached calculations for additional information.

Analysis:

A spreadsheet based on the Hazen-Williams formula was used to calculate the head losses that will occur between the test flow hydrant location and the proposed hydrants on site. The spreadsheet accounts for pressure loss due to static losses and friction, and minor losses in the proposed piping. Separate scenarios were evaluated to determine the "worst case" calculation of pressure loss through the system from the test hydrant to each of the proposed new hydrants.

A total flow of 820 gpm (500 gpm fire flow + 320 gpm domestic/irrigation) was assumed in all scenarios. Hydrant #2 was determined to be the "worst case" scenario based on the pressure loss at the node (See attached Utility Plan for the Hydrant #2 node location.) 820 gpm @ 51 psi was determined to be available at Hydrant #2.

Results/Conclusions:

The attached calculations provided at each node (proposed new hydrants) confirm that peak domestic demand and required fire flow can be met for this project with the worst case scenario being at hydrant #2 where 820 gpm will be available at 51 psi.



Appendix:

- Hydrant Flow Test Report & Map (provided by Chatham County)
- Utility Plan (11"x17") showing proposed water system.
- Fire Flow Q20 Calculation
- Fire Flow Calculations
- System Performance Curve
- Equivalent Pipe Length Tables



Chatham County Public Utilities & Water Division

FIRE FLOW TEST DATA

964 East Street, Suite 205, Pittsboro, NC 27312

SHITHAM CONSTANT

Phone: 919-542-8270 Fax: 919-542-8282

Project:

Brookside at Fieldstone

Address:

Location of Hydrants :

Intersection of Manns Chapel Rd./Fieldstone Ln. (test hydrant), End of Fieldstone Ln. (flow hydrant)

			Time				Residu	al Hydrant		F	Flow Hydrar	nt
Test No.	Location of Hydrants	Date	Time	Day	С	Dia. (in.)	Static (psi)	Residual (psi)	Static (psi)	Pitot (psi)	Observed (gpm)	Calculated (gpm) at 20 psi
1	Along Fieldstone Ln.	3/18/2016	1:15 PM	Fri.	0.90	2.50	74	54	70	25	839	1,434
											4	

The formula used to compute the discharge Q in gpm for these measurements is:

$Q = 29.83 cd^2(p)^{1/2}$

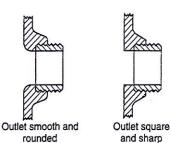
c = is the coefficient of discharge

d = is the diameter of the outlet in inches

p = is the velocity pressure in psi

If stream straightners are being utilized, a "c" of 0.95 is suggested unless the coefficient of the tube is known.

TESTING AND CALCULATIONS CHECKED Larry Bridges, Public Utilities Director



coef. 0.90

 Ki
 Ki

 butlet square
 Outlet square and

 and sharp
 projecting into barrel

 coef. 0.80
 coef. 0.70

0

The formula which is generally used to compute the discharge at the specified residual pressure or for any desired pressure drop is:

$$Q_r = Q_f x \underline{Hr^{0.54}}_{H_f^{0.54}}$$

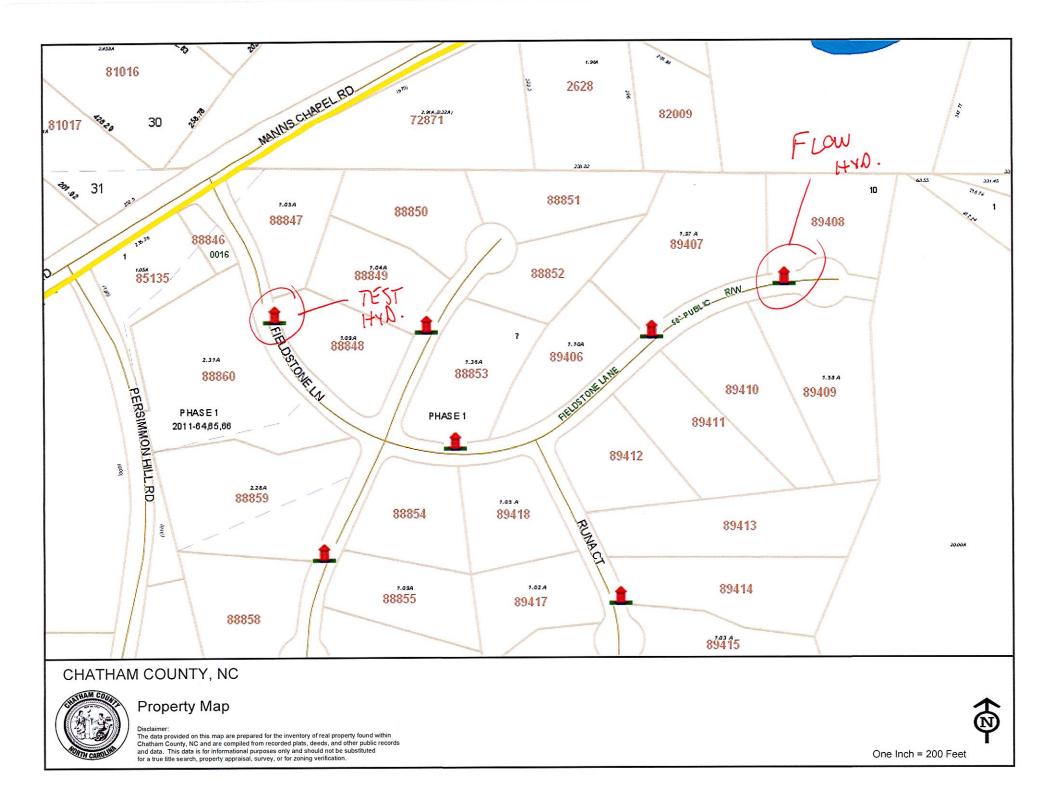
 Q_r = is the flow available at desired pressure

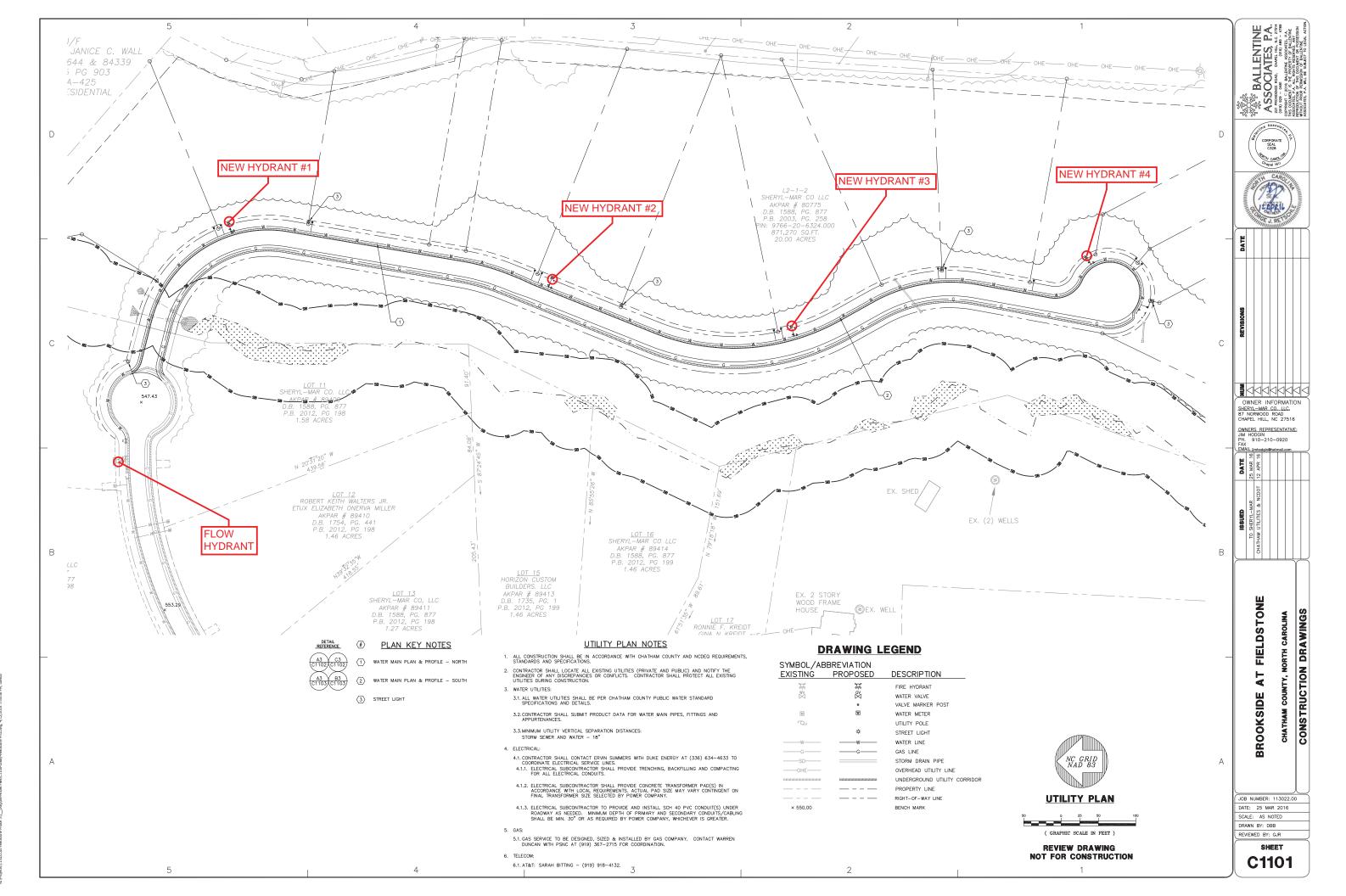
 $Q_f =$ is the flow during test

 $H_r = is$ the pressure drop to desired residual pressure

 $H_f =$ is the pressure drop during test

DATE





Fire Flow Q20 Calculation Ballentine Brookside at Fieldstone Project: Associates, P.A. Project Number: 113022.00 Client Brookside at Fieldstone **Consulting Engineers** Date: 11-Apr-2016 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803 Hydrant Flow Test Data: (See attached Hydrant Flow Test Report.) Flow Hydrant Location: Fieldstone Lane Culdesac Gauge Hydrant Location: Near Entrance to Fieldstone Subd. Static Conditions 74.00 psi Static Pressure = To convert to feet of static head: (x 144 sqin/sqft) / (62.4 lb/ft) Static Head (S) = 170.77 ft Static Flow = 0.00 gpm **Residual Conditions** Residual Pressure = 54.00 psi To convert to feet of residual head: (x 144 sqin/sqft) / (62.4 lb/ft) Residual Head (R) = 124.62 ft Residual Flow (Qr) = 839.00 gpm **Baseline Conditions** Baseline Pressure = 20.00 psi To convert to feet of baseline head: (x 144 sqin/sqft) / (62.4 lb/ft) Baseline Head (R20) = 46.15 ft Baseline Flow at 20 psi (Q20) = 1434.49 gpm To determine Q20, solve for Hazen Williams Equation below. Hazen Williams Equation $Q20 = Qr x [((S - R20)^{.54}) / ((S - R)^{.54})]$ 839.00 gpm Qr: S: 170.77 ft R20: 46.15 ft R: 124.62 ft

Solving the above equation for Q20 using above data yields the following result.

Baseline Flow at 20 psi:

(Q20) = 1434.49 gpm

Project:	
Proj. Number:	
Client:	
Node:	

Brookside at Fieldstone 113022.00 Sheryl-Mar LLC. Hydrant #1



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

Water System Data

Flow	Pressure			
(gpm)	(ft)	(psi)		
0	170.9	74		
839	124.7	54		
1434.49	46.2	20		

Static Pressure Residual Pressure Note: This is the calculated Q₂₀ flow

MINIMUM FIRE FLOW at 20 psi Per Chatham County/NCDEQ

FIRE FLOW REQUIREMENT: DOMESTIC FLOW REQUIREMENT: IRRIGATION FLOW REQUIREMENT

500 gpm 200 gpm 120 gpm

500 gpm

approximately 15 gpm (75% of meter capacity) per lot 40 gpm/meter (assuming 3 lots in use at a time)

TOTAL FLOW FOR CALCULATIONS: 820 gpm

Head Losses in Pipe

Static Headloss

Static	Head =	∆ Elev	/ation
--------	--------	--------	--------

Elevation of Pipe @ Test Flow Node (Ground Elev minus 3 ft) = Nozzle Elevation @ New Fire Hydrant =

6-in

547	ft	NGVD
552	ft	NGVD

5 ft

Static Head (h_s) =

PIPE SIZE

16-in

Fitting Type	Eq Len	Qty	Total
Tee-branch, flanged	39	0	0
45° Elbow, flanged	13	0	0
Tee-through, flanged	6.5	0	0
Gate Valve, flanged	3	0	0
		SUM =	0

Fitting Type	Eq Len	Qty	Total			
Tee-branch, flanged	15	0	0			
45° Elbow, flanged	4.5	0	0			
Tee-through, flanged	3.1	0	0			
Gate Valve, flanged	2.6	2	5.2			
-		SUM =	5			

PIPE SIZE

Minor Losses (Equivalent Lengths) PIPF SI7F

8-in

Fitting Type	Eq Len	Qty	Total				
Tee-branch, flanged	20	1	20				
45° Elbow, flanged	6.3	2	12.6				
Tee-through, flanged	3.9	0	0				
Gate Valve, flanged	2.7	1	2.7				
		SUM =	35.3				

Fieldstone

Project:	Brookside at Fiel
Proj. Number:	113022.00
Client:	Sheryl-Mar LLC.
Node:	Hydrant #1



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

	Friction L	oss		Т	otal Head	dloss	
azen-Williams Form	nula h _f =		3*Q _{gpm} ^{1.85})				
	-	(C ^{1.8}	⁵ * d ^{4.87})				
				$H_{L(feet)} = h_{S} + h_{f} =$	5.00	+	4.86
PIPE SIZE	6-in	8-in	16-in				
Pipe Length	24	370 ft	0	H _{L(feet)} =	10	ft	
Equiv Length	5	35.3	0				
total	29.2	405.3	0	$H_{L(psi)} = h_{L(feet)} / (144 s)$	sq inches/	'SF) * (62.4 lt	o/ft)
С	100	100	100				
diameter	6-in	8-in	16-in	H _{L(psi)} =	10	/ (144 si/SF	⁼) * (62.4 lb/ft)
Q (GPM)	820	820	820				
h _f =	1.10	3.76	0.00	TOTAL H _L =	4	psi	
	TOTAL h _f =	4.86					
From the Syste	em Performa	nce Curv	e, the pressure at	a flow of 820 gpm =	55 psi	(127 ft)	
				Starting Pressure =	55 psi		
			- · ·	e to friction and minor losses =	4 noi		
			Pressure loss due		4 psi		

Project:
Proj. Number:
Client:
Node:

Brookside at Fieldstone 113022.00 Sheryl-Mar LLC. Hydrant #2



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

Water System Data

Flow	Pressure			
(gpm)	(ft)	(psi)		
0	170.9	74		
839	124.7	54		
1434.49	46.2	20		

Static Pressure **Residual Pressure** Note: This is the calculated Q₂₀ flow

MINIMUM FIRE FLOW at 20 psi Per Chatham County/NCDEQ

FIRE FLOW REQUIREMENT: DOMESTIC FLOW REQUIREMENT: IRRIGATION FLOW REQUIREMENT

500 gpm 200 gpm 120 gpm

500 gpm

approximately 15 gpm (75% of meter capacity) per lot 40 gpm/meter (assuming 3 lots in use at a time)

TOTAL FLOW FOR CALCULATIONS: 820 gpm

Head Losses in Pipe

Static Headloss

Static Head =	Δ Elevation
---------------	--------------------

Static Head (h_s) =

Elevation of Pipe @ Flow Test Node (Ground Elev minus 3 ft) = Nozzle Elevation @ New Fire Hydrant =

547	′ ft	NGVD
549) ft	NGVD

2 ft

Minor Losses (Equivalent Lengths)

PIPE SIZI	6-in		
Fitting Type	Eq Len	Qty	Total
Tee-branch, flanged	15	0	0
45° Elbow, flanged	4.5	0	0
Tee-through, flanged	3.1	0	0
Gate Valve, flanged	2.6	2	5.2
		SUM =	5

8-in

Fitting Type	Eq Len	Qty	Total	
Tee-branch, flanged	20	1	20	
45° Elbow, flanged	6.3	4	25.2	
Tee-through, flanged	3.9	1	3.9	
Gate Valve, flanged	2.7	2	5.4	
		SUM =	54.5	

PIPE SIZE 16-in

Fitting Type	Eq Len	Qty	Total
Tee-branch, flanged	39	0	0
45° Elbow, flanged	13	0	0
Tee-through, flanged	6.5	0	0
Gate Valve, flanged	3	0	0
		SUM =	0

Project:	Brookside at Fieldstone
Proj. Number:	113022.00
Client:	Sheryl-Mar LLC.
Node:	Hydrant #2



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

	Friction L	oss		Т	otal Head	dloss	
zen-Williams For	mula h _f =	= L * (4.73	3*Q _{gpm} ^{1.85})				
	-	(C ^{1.8}	⁵ * d ^{4.87})				
				$H_{L(feet)} = h_{S} + h_{f} =$	2.00	+	9.03
PIPE SIZE	6-in	8-in	16-in				
Pipe Length	24	800 ft	0	H _{L(feet)} =	11	ft	
Equiv Length	5	54.5	0				
total	29.2	854.5	0	$H_{L(psi)} = h_{L(feet)} / (144 s)$	$H_{L(psi)} = h_{L(feet)} / (144 \text{ sq inches/SF}) * (62.4 \text{ lb/ft})$		
С	100	100	100				
diameter	6-in	8-in	16-in	H _{L(psi)} =	11	/ (144 si/S	F) * (62.4 lb/ft)
Q (GPM)	820	820	820				
h _f =	1.10	7.93	0.00	TOTAL H _L =	5	psi	
	TOTAL h _f =	9.03					
From the Sys	tem Performa	nce Curv	e, the pressure at	a flow of 820 gpm =	55 psi	(127 ft)	
				Starting Pressure =	55 psi		
			Pressure loss due	e to friction and minor losses =	5 psi		

Project:
Proj. Number:
Client:
Node:

Brookside at Fieldstone 113022.00 Sheryl-Mar LLC. Hydrant #3



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Water System Data

Flow	Pressure		
(gpm)	(ft)	(psi)	
0	170.9	74	
839	124.7	54	
1434.49	46.2	20	

Static Pressure Residual Pressure Note: This is the calculated Q₂₀ flow

MINIMUM FIRE FLOW at 20 psi Per Chatham County/NCDEQ

FIRE FLOW REQUIREMENT: DOMESTIC FLOW REQUIREMENT: IRRIGATION FLOW REQUIREMENT

500 gpm 200 gpm 120 gpm

500 gpm

approximately 15 gpm (75% of meter capacity) per lot 40 gpm/meter (assuming 3 lots in use at a time)

TOTAL FLOW FOR CALCULATIONS: 820 gpm

Head Losses in Pipe

Static Headloss

Static Head =	Δ Elevation
---------------	--------------------

Elevation of Pipe @ Flow Test Node (Ground Elev minus 3 ft) = Nozzle Elevation @ New Fire Hydrant =

6-in

547 ft NGVD 539 ft NGVD

-8 ft

Static Head (h_s) =

PIPE SIZE

16-in

Fitting Type	Eq Len	Qty	Total
Tee-branch, flanged	39	0	0
45° Elbow, flanged	13	0	0
Tee-through, flanged	6.5	0	0
Gate Valve, flanged	3	0	0
		SUM =	0

Fitting Type	Eq Len	Qty	Total		
Tee-branch, flanged	15	0	0		
45° Elbow, flanged	4.5	0	0		
Tee-through, flanged	3.1	0	0		
Gate Valve, flanged	2.6	2	5.2		
-		SUM =	5		

PIPE SIZE

Minor Losses (Equivalent Lengths) PIPF SI7F

8-in

Fitting Type	Eq Len	Qty	Total		
Tee-branch, flanged	20	1	20		
45° Elbow, flanged	6.3	6	37.8		
Tee-through, flanged	3.9	2	7.8		
Gate Valve, flanged	2.7	3	8.1		
		SUM =	73.7		

Project:	Brookside at Fieldstone
Proj. Number:	113022.00
Client:	Sheryl-Mar LLC.
Node:	Hydrant #3



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

	Friction I	_oss		T	otal Head	lloss	
azen-Williams Forr	mula h _f :	= L * (4.73	8*Q _{gpm} ^{1.85})				
	•	(C ^{1.85}	* d ^{4.87})				
				$H_{L(feet)} = h_{S} + h_{f} =$	(8.00)	+	12.45
PIPE SIZE	6-in	8-in	16-in				
Pipe Length	24	1150 ft	0	H _{L(feet)} =	4	ft	
Equiv Length	5	73.7	0				
total	29.2	1223.7	0	$H_{L(psi)} = h_{L(feet)} / (144 s)$	q inches/	SF) * (62.4	lb/ft)
С	100	100	100				
diameter	6-in	8-in	16-in	H _{L(psi)} =	4	/ (144 si/S	SF) * (62.4 lb/ft)
Q (GPM)	820	820	820				
h _f =	1.10	11.35	0.00	TOTAL H _L =	2	psi	
	TOTAL h _f =	12.45					
From the Syst	em Performa	nce Curve	e, the pressure at	a flow of 820 gpm =	55 psi	(127 ft)	
				Starting Pressure =	55 psi		
			Pressure loss due	to friction and minor losses =	2 psi		

Project:
Proj. Number:
Client:
Node:

Brookside at Fieldstone 113022.00 Sheryl-Mar LLC. Hydrant #3



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

Water System Data

Flow	Pressure		
(gpm)	(ft)	(psi)	
0	170.9	74	
839	124.7	54	
1434.49	46.2	20	

Static Pressure Residual Pressure Note: This is the calculated Q₂₀ flow

MINIMUM FIRE FLOW at 20 psi Per Chatham County/NCDEQ

FIRE FLOW REQUIREMENT: DOMESTIC FLOW REQUIREMENT: IRRIGATION FLOW REQUIREMENT

500 gpm 200 gpm 120 gpm

500 gpm

approximately 15 gpm (75% of meter capacity) per lot 40 gpm/meter (assuming 3 lots in use at a time)

TOTAL FLOW FOR CALCULATIONS: 820 gpm

Head Losses in Pipe

Static Headloss

Gate

Static Head =	Δ Elevation
---------------	--------------------

Elevation of Pipe @ Flow Test Node (Ground Elev minus 3 ft) =

6-in

547	ft	NGVD
535	ft	NGVD

-12 ft

Nozzle Elevation @ New Fire Hydrant =

Static Head (h_s) =

PIPE SIZE

16-in

Fitting Type	Eq Len	Qty	Total
branch, flanged	15	0	0
Elbow, flanged	4.5	0	0
through, flanged	3.1	0	0
Valve, flanged	2.6	2	5.2
		SUM =	5
	l		5

PIPE SIZE

Minor Losses (Equivalent Lengths) **PIPE SIZE**

8-in

Fitting Type	Eq Len	Qty	Total		
Tee-branch, flanged	20	1	20		
45° Elbow, flanged	6.3	8	50.4		
Tee-through, flanged	3.9	3	11.7		
Gate Valve, flanged	2.7	4	10.8		
		SUM =	92.9		

Fitting Type	Eq Len	Qty	Total
Tee-branch, flanged	39	0	0
45° Elbow, flanged	13	0	0
Tee-through, flanged	6.5	0	0
Gate Valve, flanged	3	0	0
		SUM =	0

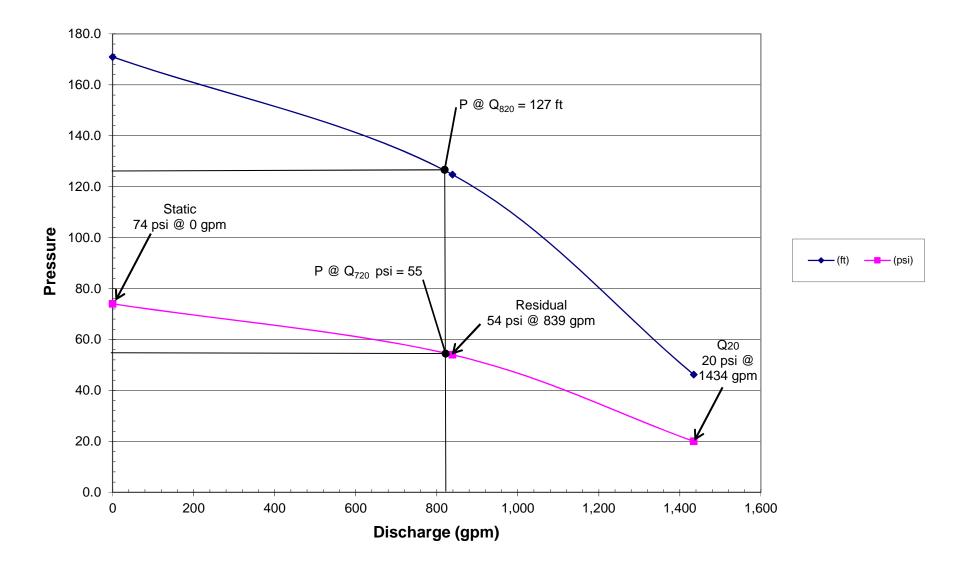
Project:	Brookside at Fieldstone
Proj. Number:	113022.00
Client:	Sheryl-Mar LLC.
Node:	Hydrant #3



Consulting Engineers 221 Providence Road Chapel Hill, NC 27514 (919) 929-0481 fax 489-2803

	Friction I	_oss		Total Headloss										
azen-Williams For	mula h _f :	= L * (4.73	5*Q _{qpm} ^{1.85})											
			* d ^{4.87})											
		,	,	$H_{L(feet)} = h_{S} + h_{f} =$	(12.00)	+	16.80							
PIPE SIZE	6-in	8-in	16-in	(y -										
Pipe Length	24	1600 ft	0	$H_{L(feet)} =$	5	ft								
Equiv Length	5	92.9	0											
total	29.2	1692.9	0	$H_{L(psi)} = h_{L(feet)} / (144 sc)$	q inches/	SF) * (62.4	lb/ft)							
С	100	100	100											
diameter	6-in	8-in	16-in	H _{L(psi)} =	5	/ (144 si/S	SF) * (62.4 lb/ft)							
Q (GPM)	820	820	820											
h _f =	1.10	15.70	0.00	TOTAL H _L =	2	psi								
	TOTAL h _f =	16.80												
From the Syst	tem Performa	nce Curve	e, the pressure at	a flow of 820 gpm =	55 psi	(127 ft)								
				Starting Pressure =	55 psi									
			Pressure loss due	e to friction and minor losses =	2 psi									
			100001010000000											

System Performance Curve



Equivalent Length of STEEL Straight Pipe for Various Fittings in feet, turbulent flow only

	Pipe Size, Inches													
FITTINGS	1	2	3	4	5	6	8	10	12	14	16	18	20	24
90° Elbow, screwed	5.2	8.5	11	13										
90° Elbow, flanged	1.6	3.1	4.4	5.9	7.3	8.9	12	14	17	18	21	23	25	30
45° Elbow, screwed	1.3	2.7	4.0	5.5										
45° Elbow, flanged	0.8	1.7	2.6	3.5	4.5	5.6	7.7	9	11	13	15	16	18	22
Tee-branch, screwed	6.6	12.0	17.0	21.0										
Tee-branch, flanged	3.3	6.6	9.4	12	15	18	24	30	34	37	43	47	52	62
Tee-through, screwed	3.2	7.7	12	17										
Tee-through, flanged	1.0	1.8	2.2	2.8	3.3	3.8	4.7	5.2	6.0	6.4	7.2	7.6	8.2	9.6
Coupling, screwed	0.3	0.5	0.5	0.7										
Globe Valve, screwed	29	54	79	110										
Globe Valve, flanged	45	70	94	120	150	190	260	310	390					
Swing Check Valve, screwed	11	19	27	38										
Swing Check Valve, flanged	7.2	17	27	38	50	63	90	120	140					
Gate Valve, screwed	0.8	1.5	1.9	2.5										
Gate Valve, flanged		2.6	2.8	2.9	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
Bell Inlet, Steel	0.2	0.4	0.7	1.0	1.3	1.6	2.3	2.9	3.5	4.0	4.7	5.3	6.1	7.6
Square Inlet, Steel	1.3	3.1	6.7	9.5	13	16	23	29	35	40	47	53	61	76
Re-entrant, Steel	3.6	8.5	13	19	25	32	45	58	70	80	95	110	120	150
Civil Engineering Deference Manual 9th Edition 2001 Annondix 17 D														

Civil Engineering Reference Manual, 8th Edition, 2001 Appendix 17.D

Equivalent Length of CAST IRON Straight Pipe for Various Fittings in feet, turbulent flow only

in root, tarbaient new entry														
	Pipe Size, Inches													
FITTINGS	1	2	3	4	5	6	8	10	12	14	16	18	20	24
90° Elbow, screwed			9	11										
90° Elbow, flanged			3.6	4.8		7.2	10	12	15	17	19	22	24	28
45° Elbow, screwed			3.3	4.5										
45° Elbow, flanged			2.1	2.9		4.5	6.3	8	10	12	13	15	17	20
Tee-branch, screwed			14	17										
Tee-branch, flanged			7.7	10		15	20	25	30	35	39	44	49	57
Tee-through, screwed			10	14										
Tee-through, flanged			1.9	2.2		3.1	3.9	4.6	5.2	5.9	6.5	7.2	7.7	8.8
Coupling, screwed			0.44	0.52										
Globe Valve, screwed			65	86										
Globe Valve, flanged			77	99		150	210	270	330					
Swing Check Valve, screwed			22	31										
Swing Check Valve, flanged			22	31		52	74	98	120					
Gate Valve, screwed			1.6	2.0										
Gate Valve, flanged	0.0		2.3	2.4		2.6	2.7	2.8	2.9	2.9	3.0	3.0	3.0	3.0
Bell Inlet, Steel	2.0		0.55	0.77		1.3	1.9	2.4	3.0	3.6	4.3	5.0	5.7	7.0
Square Inlet, Steel			5.5	7.7		13	19	24	30	36	43	50	57	70
Re-entrant, Steel			11	15		26	37	49	61	73	86	100	110	140
Civil Engineering Reference	Manua	al, 8th	Editio	n, 2 <mark>00</mark> 1		Apper	ndix 17	7.D						

Civil Engineering R	eference Manual,	8th Edition, 2001
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Appendix 17.D

Equivalent Length of PVC Straight Pipe for Various Fittings														
in feet, turbulent flow only														
24		370												
FITTINGS	1	2	3	4	5	6	8	10	12	14	16	18	20	24
90° Elbow	2.6	5.2	7.7	10.1	12.6	15.2	20.0	25.1	29.8	32.8	37.5	42.2	47.0	56.6
45° Elbow	1.4	2.8	4.1	5.4	6.7	8.1	10.6	13.4	15.9	17.5	20.0	22.5	25.1	30.2
Tee-branch flow	5.3	10.3	15.3	20.1	25.2	30.3	39.9	50.1	59.7	65.6	75.0	84.4	94.1	113.0
Tee-through flow	1.8	3.5	5.1	6.7	8.4	10.1	13.3	16.7	19.9	21.8	25.0	28.1	31.4	37.7
Globe Valve, full open	29.7	58.6	86.9	114	143	172	226	284	338	372	425	478	533	641
Swing Check Valve, full open	8.7	17.2	25.5	33.6	42.1	50.5	33.3	41.8	49.7	54.7	62.5	70.3	78.4	94.3
Gate Valve, full open	0.7	1.4	2.0	2.7	3.4	4.0	5.3	6.7	8.0	8.8	10.0	16.9	12.5	15.1

Handbook of PVC Pipe, 4th Edition, 2001

Table 9.1